

PARTICLEBOARD

COMMON USES

- COUNTERTOPS
- KITCHEN CABINETS
- SHELVING
- DOOR CORE
- MANUFACTURED HOME DECKING
- STAIR TREADS
- FLOOR UNDERLAYMENT
- OFFICE & RESIDENTIAL FURNITURE
- STORE FIXTURES



Particleboard is a composite panel product consisting of cellulosic particles of various sizes that are bonded together with a synthetic resin or binder under heat and pressure. Particle geometry, resin levels, board density and manufacturing processes may be modified to produce products suitable for specific end uses. At the time of manufacture additives can be incorporated to impart specific performance enhancements including greater dimensional stability, increased fire retardancy and moisture resistance.

Today's particleboard gives industrial users the consistent quality and design flexibility needed for fast, efficient production lines and quality consumer products. Particleboard panels are manufactured in a variety of dimensions with a wide range of physical properties that provide maximum design flexibility for specifiers and end users.

PARTICLEBOARD CONTINUED ON PAGE 20 >



PARTICLEBOARD IS CONSISTENT, DURABLE AND PRODUCED TO PRECISE THICKNESSES IN A VARIETY OF PANEL SIZES **1**. PARTICLEBOARD IS FOUND IN FURNITURE, FLOORING AND CABINETS IN BOTH RESIDENTIAL AND COMMERCIAL SETTINGS, INCLUDING KITCHENS **2** AND HOSPITALS **3**.





2



PARTICLEBOARD IS OFTEN USED FOR PREFABRICATED EDGE APPLICATIONS. 1. THE STABILITY AND CONSISTENCY OF THE MATERIAL LENDS ITSELF FOR USE AS WORK SURFACES IN OFFICE APPLICATIONS 2. LEGITIMATELY GREEN PANEL OPTIONS ARE AVAILABLE IN SUCH PRODUCTS AS THIN PARTICLEBOARD MADE FROM RECYCLED URBAN WASTE 3.



PRODUCT STANDARDS AND CERTIFICATION

The American National Standard for Particleboard (ANSI A208.1) is the North American industry voluntary standard. It classifies particleboard by density and strength and covers physical, mechanical and dimensional characteristics as well as formaldehyde levels. The Standard was developed through the sponsorship of the Composite Panel Association (CPA) in conjunction with producers, users and general interest groups. A summary of the ANSI Property Requirements is included in this Guide and copies of the Standard are available from CPA.

Third-party certification to ANSI Standards is required for many applications of composite panels. For example, the US Department of Housing and Urban Development (HUD) requires the physical properties of manufactured home decking to be third-party certified. In addition, many building code jurisdictions require the physical properties of particleboard underlayment and stair treads to be third-party certified. HUD and the states of California and Minnesota also require third-party certification of formaldehyde emissions for nearly all particleboard and MDF under their jurisdiction.

Georgia-Pacific Chemicals LLC



GEORGIA-PACIFIC CHEMICALS offers a comprehensive portfolio of wood adhesives for particleboard and medium density fiberboard, including LEAF® low-emission resins. We also invented and provide exclusive service for the GP™ Dynamic Microchamber formaldehyde emissions testing system.

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bonds that last. advancements that work.™

Visit our new website www.gp-chemicals.com
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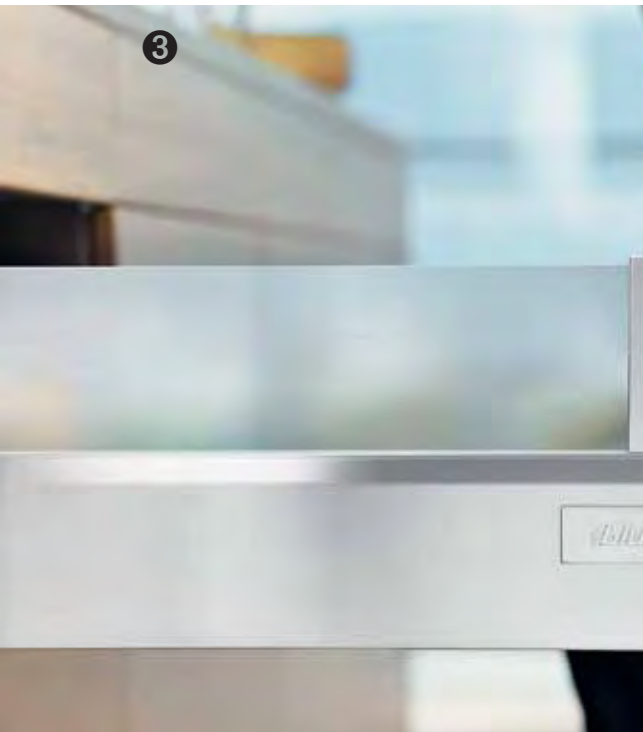
PRODUCED TO BE MOISTURE RESISTANT OR AS A FIRE RETARDANT MATERIAL.

FORMALDEHYDE EMISSION LIMITS

The standard has a tiered system of emission levels allowing either a maximum of 0.18 ppm or 0.09 ppm for industrial grades or 0.20 ppm for manufactured home decking. To meet the needs of the market many particleboard manufacturers have voluntarily developed ultra low-emitting and no added urea-formaldehyde (NAUF) products, so there are a wide variety of products available today with reduced formaldehyde levels, as well as a growing number of non-formaldehyde alternatives. Those companies currently producing NAUF products are identified in the product listings in this Guide.

In addition, CPA's Eco-Certified Composite (ECC) Program (to which a majority of the North American producers subscribe) requires emission limits no higher than the California Air Resources Board (CARB) Airborne Toxic Control Measure ("CARB Rule").

Finally, various overlays and surface treatments have been shown to significantly reduce product emissions. For additional information about emissions, see the CPA Technical Bulletin "VOC Emission Barrier Effects."



PARTICLEBOARD IS AN EXCELLENT SUBSTRATE FOR RETAIL FIXTURES THAT REQUIRE A SMOOTH SURFACE AND A STRONG CORE ①. IT HAS EXCELLENT MACHINING CHARACTERISTICS, WHICH IS IMPORTANT WHEN POST-FORMING HIGH PRESSURE LAMINATE COUNTERTOPS ②. PARTICLEBOARD'S STABILITY ACCOMMODATES SOPHISTICATED HARDWARE SYSTEMS.

ROSEBURG

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Single Source Producer



**The New
Roseburg.com**

Here at Roseburg, we are excited to unveil our new, redesigned, customer friendly website. The website is packed with information about our products and company. These updates will help you make correct and informed decisions about using our wood products.



ROSEBURG

TF 800-245-1115

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Decorative | Construction | Industrial
WOOD PRODUCTS

PARTICLEBOARD IS MADE IN A WIDE RANGE OF PROPERTIES TO SUIT JUST ABOUT ANY PURPOSE. IN THE CASE OF CUSTOM SHELVING AND CLOSETS, THE VERTICAL PORTIONS MAY UTILIZE A LOW DENSITY PRODUCT. IN THE MORE DEMANDING HORIZONTAL SURFACES, A HIGHER DENSITY PRODUCT MAY BE INDICATED.



Table A: REQUIREMENTS FOR GRADES OF PARTICLEBOARD

ANSI 208.1-2009 Particleboard

Grade	Dimensional Tolerances			Physical and Mechanical Properties								
	Length & Width mm (inch)	Thickness Tolerance		Modulus of Rupture N/mm ² (psi)	Modulus of Elasticity N/mm ² (psi)	Internal Bond N/mm ² (psi)	Screw-holding		Linear Expansion max. avg. percent			
		Panel Average from Specified mm (inch)	Variance from Panel Average mm (inch)				Face N (pounds)	Edge N (pounds)				
H-1	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	14.9 (2161)	2160 (313300)	0.81 (117)	1600 (360)	1200 (270)	NS			
H-2	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	18.5 (2683)	2160 (313300)	0.81 (117)	1700 (382)	1400 (315)	NS			
H-3	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	21.1 (3060)	2475 (359000)	0.90 (131)	1800 (405)	1400 (315)	NS			
M-0	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	7.6 (1102)	1380 (200200)	0.31 (45)	NS	NS	NS			
M-1	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	10.0 (1450)	1550 (224800)	0.36 (52)	NS	NS	0.40			
M-S	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	11.0 (1595)	1700 (246600)	0.36 (52)	800 (180)	700 (157)	0.40			
M-2	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	13.0 (1885)	2000 (290100)	0.40 (58)	900 (202)	800 (180)	0.40			
M-3i	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	15.0 (2176)	2500 (362600)	0.50 (73)	1000 (225)	900 (202)	0.40			
LD-1	±2.0 (0.080)	+0.125 (0.005) -0.375 (0.015)	±0.125 (0.005)	2.8 (406)	500 (72500)	0.10 (15)	360 (81)	NS	0.40			
LD-2	±2.0 (0.080)	+0.125 (0.005) -0.375 (0.015)	±0.125 (0.005)	2.8 (406)	500 (72500)	0.14 (20)	520 (117)	NS	0.40			

Table B: REQUIREMENTS OF PARTICLEBOARD FLOORING PRODUCTS AND BUILDING CODE GRADES

Grade	Dimensional Tolerances			Physical and Mechanical Properties									
	Length & Width mm (inch)	Thickness Tolerance		Modulus of Rupture N/mm ² (psi)	Modulus of Elasticity N/mm ² (psi)	Internal Bond N/mm ² (psi)	Hardness N (pounds)	Concentrated ⁶ Loading N (pounds)	Thickness Swell max. avg. mm (inch) percent	Linear Expansion max. avg. percent			
		Panel Average from Specified mm (inch)	Variance from Panel Average mm (inch)										
PBU	+0 (0) -4.0 (0.160)	±0.375 (0.015)	±0.250 (0.010)	11.0 (1595)	1725 (250200)	0.40 (58)	2225 (500)	NS ⁷	1.6 (0.063)	NS	0.35		
D-2	±2.0 (0.080)	±0.375 (0.015)	±0.250 (0.010)	16.5 (2393)	2750 (398900)	0.55 (80)	2225 (500)	2670 (600)	NS	8	0.30		
D-3	±2.0 (0.080)	±0.375 (0.015)	±0.250 (0.010)	19.5 (2828)	3100 (449600)	0.55 (80)	2225 (500)	2670 (600)	NS	8	0.30		

Grade	Dimensional Tolerances			Physical and Mechanical Properties								
	Length & Width mm (inch)	Thickness Tolerance		Modulus of Rupture N/mm ² (psi)	Modulus of Elasticity N/mm ² (psi)	Internal Bond N/mm ² (psi)	Hardness N (pounds)	Screw-holding		Linear Expansion max. avg. percent		
		Panel Average from Specified mm (inch)	Variance from Panel Average mm (inch)					Face N (pounds)	Edge N (pounds)			
M-3	±2.0 (0.080)	±0.200 (0.008)	±0.100 (0.004)	16.5 (2393)	2750 (398900)	0.55 (80)	2225 (500)	1100 (270)	1000 (225)	0.35		

PARTICLEBOARD

COMPOSITE PANEL ASSOCIATION

www.CompositePanel.org



COMPANY AND MILL LOCATION	BRAND NAME	WOOD SPECIES	CERTIFIED WOOD	ECC CERTIFIED	NAUF (NO ADDED UREA-FORMALDEHYDE)*	CARB APPROVED (ULEF / NAF)**	INDUSTRIAL GRADES					FLOOR UNDERLAYMENT (PBU)	MFD HOME DECKING D-2, D-3	DOOR CORE LD-1, LD-2	SPECIAL ITEMS AND TREATMENTS (SEE LEGEND BELOW)	PRESS SIZE (FT.)	THICKNESS RANGE (IN.)	DENSITY RANGE (LBS/FT ³)
							M-0	M-1	M-S	M-2	M-3i							
AGRISTRAND MANKATO, LLC www.agrstrand.com • (888) 250-5625 Mankato, Minnesota	Harvest Gold	Agrifiber		•	•	•	•	•	•	•	•	•	•	DC LD	5 x 40	7/16 – 1-3/4	28 – 47	
BOISE CASCADE COMPANY www.bc.com/particleboard • (888) 264-7372 La Grande, Oregon	Boise Select®, Boise Evergreen™, Anchor™ Super Shelf®, Super Step®	Western Pine, Mixed Softwoods	FSC	•	•	•	•	•	•	•	•	•	•	BE C CS EF HD LD MR S ST	5 x 18, 4 x 24	3/8 – 1-1/4	42 – 50	
COLLINS PRODUCTS, LLC www.collinspineparticleboard.com • (800) 547-1793 Klamath Falls, Oregon	Collins Pine Particleboard, Collins Pine Freeform	Western Pine	FSC	•	•	•	•	•	•	•	•	•	•	C CS MR S	5 x 24	3/8 – 1-1/4	42 – 47	
DURAPLAY DE PARRAL, S.A. DE C.V. www.duraplay.com • (505) 217-1700 Parral, Chihuahua	Duraplay Supremo, Duramel, Duracore, Duralam	Pine		•	•	•	•	•	•	•	•	•	•	BE C CS EF ET FO LP M MN MR PA S ST W	8 x 48 Single Opening, 4' Mende	1/8 – 1-1/8	40 – 55	
FLAKEBOARD www.flakeboard.com • (800) 268-9830 Albany, Oregon	Duraflake®, Vesta, Terra	Douglas Fir, Hemlock	FSC	•	•	•	•	•	•	•	•	•	•	C CS DC FR HD M MR S ST	4 x 24, 6 x 26	3/8 – 1-15/16	32 – 55	
Bennettsville, South Carolina	UltraPine®, UltraPine® Plus, Vesta	Pine	FSC	•	•	•	•	•	•	•	•	•	•	C CS DC LD M MR S	10 x Continuous	9/32 – 1-1/2	30 – 46	
Moncure, North Carolina	UltraPine®, UltraPine® Plus, UltraPine® Custom	Pine	FSC	•	•	•	•	•	•	•	•	•	•	C CS DC LD M	9x24 multi-opening	3/8-1 1/2	30-48	
St. Stephen, New Brunswick	Rezflake, Vesta	Spruce	FSC	•	•	•	•	•	•	•	•	•	•	B F FO LP M MN P PA PF PR T	4 x Continuous, 8 x 32	3.0mm – 1-1/8	42 – 47	
FLORIDA PLYWOODS, INC. www.flply.com • (850) 948-2211 Greenville, Florida		Southern Yellow Pine		•	•	•	•	•	•	•	•	•	•	BE CS PA S V W	5 x 12, 5 x 24	5/16 – 5/8	50	
MADERAS CONGLOMERADAS S.A. DE C.V. www.macos.com.mx • +52 (55) 5715 5870 Tlalnepantla, Mexico	MACOPAN	Pine / Softwood		•	•	•	•	•	•	•	•	•	•	CS LP P W	4 x Continuous 8 x Continuous	1/12 – 5/16	46-49	
MARSHFIELD DOORSYSTEMS, INC. www.customdoorcomponents.com • (800) 826-4020 Marshfield, Wisconsin	Uni-Cor ST, Uni-Cor ST Lite, Uni-Cor FR	Aspen, Basswood, Northern Hardwoods	FSC	•	•	•	•	•	•	•	•	•	•	CS DC SR FR LB LD	7 x 9	1-1/8 – 2-1/4	28 – 37	
MASISA S.A. DE C.V. www.masisa.com • +52 (55) 91382300 Ext. 2332 Chihuahua, Chihuahua		Ponderosa Pine Wood Mixture		•	•	•	•	•	•	•	•	•	•	BE C CS FO LP M S ST CS FO LP M	8 x Continuous 8 x 20 Multi-Opening	3/8 – 1-1/8 3/8 – 1-1/4	40 – 50 40 – 50	
NORTHERN ENGINEERED WOOD PRODUCTS, INC. www.newpro.ca • (250) 847-4394 Smithers, British Columbia	NEWPRO Blonde	Pine, Spruce		•	•	•	•	•	•	•	•	•	•	M	8 x 48	1/4 – 1	38 – 50	
PANOLAM INDUSTRIES INTERNATIONAL, INC. www.panolam.com • (800) 672-6652 Huntsville, Ontario	Panolam	Canadian Wood Mixture		•	•	•	•	•	•	•	•	•	•	C FR LP M MR	5 x 18, 8 x Continuous	1/4 – 1-1/2	42 – 45	
PLUMMER FOREST PRODUCTS www.plummerforestproducts.com • (208) 777-2202 Post Falls, Idaho	EnStron, EnStron Plus, Terramica	Western Softwoods	FSC / SCS	•	•	•	•	•	•	•	•	•	•	CS DC MR	4 x 8	1/4 – 1-1/8	28 – 48	
PPM PACIFIC PANELS MEXICO, S.A. DE C.V. www.pacificpanelsmexico.com • (619) 819-6064 Tijuana, Mexico	Best Board	Pine (Some Recycled)		•	•	•	•	•	•	•	•	•	•	C CS FO LP LD M MR P S V W	4 x 40	3/8 – 1-3/8	42 – 47	
REHRIG PACIFIC LOGISTICS www.rehriglogistics.com • (262) 287-0169 Easton, Pennsylvania	RECB™	Recycled Wood Pallets	FSC	•	•	•	•	•	•	•	•	•	•	CS HD LD MR S	4 x 8	3/8 – 3/4	42 – 55	
ROSEBURG www.Roseburg.com • (800) 245-1115 Dillard, Oregon	UltraBlend™, SkyBlend™	Fir, Pine Blend	FSC	•	•	•	•	•	•	•	•	•	•	B BE C CS DC EF ET F FO HD M MR P PA PF PR S ST T V W LD	8x24	3/8 – 1-1/2	30 – 55	
Missoula, Montana	UltraBlend™, SkyBlend™	Western Pine, White Fir	FSC	•	•	•	•	•	•	•	•	•	•	C EF ET HD LD M S ST	5 x 24	7/16 – 1-1/2	40 – 49	
Simsboro, Louisiana	UltraBlend™	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	C CS DC HD LD M	10 x continuous	1/4 – 1-11/16	34 – 50	
Taylorville, Mississippi	UltraBlend™, SkyBlend™	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	BE C MR S	5 x 24	1/2 – 1-1/4	42 – 52	
SIERRAPINE www.sierrapine.com • (800) 676-3339 Adel, Georgia	ENCORE™, ENCORE™ MR	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	C CS DC HD LD MR S	5 x 18	3/8 – 1-7/8	32 – 55	
Martell, California	Ampine™, Encore™	Western Pine	FSC	•	•	•	•	•	•	•	•	•	•	BE C CS DC EF HD LD MR S	5 x 24	3/8 – 1-3/16	32 – 55	
Springfield, Oregon	ENCORE™, ENCORE™ FR, ENCORE™ MR	Western Softwoods	FSC	•	•	•	•	•	•	•	•	•	•	BE C CS DC EF FR HD LD MR S ST	5 x 24, 4 x 16	3/8 – 1-3/4	32 – 55	
TAFISA CANADA INC. www.tafisa.ca • (888) 882-3472 Lac-Megantic, Quebec	Tafipan Eco® Tafipan®	Spruce, Pine, Fir, Maple, Birch, Aspen	FSC FSC	•	•	•	•	•	•	•	•	•	•	C LD M	9 x & 10 x Continuous	1/4 – 1-1/2	38 – 44	
TEMPLE-INLAND www.temple.com • (800) 424-2311 Diboll, Texas	Temstock	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	BE C CS EF HD LD MR S	4 x 24	1/4 – 1-7/16	41 – 52	
Hope, Arkansas	Temstock	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	C DC LD MR	9 x 25	3/8 – 1-1/2	41 – 52	
Monroeville, Alabama	Temstock	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	FR LD MR	4 x 24	1/4 – 1-7/16	41 – 52	
Thomson, Georgia	Temstock	Southern Pine	FSC	•	•	•	•	•	•	•	•	•	•	LD MR	4 x 24	3/8 – 1-1/4	41 – 52	
TIMBER PRODUCTS COMPANY www.timberproducts.com • (800) 547-9520 Medford, Oregon	GreenT™	Fir, Pine	FSC, SFI	•	•	•	•	•	•	•	•	•	•	CS DC FO LP LB M PA PF S V W	4 x 16	3/8 – 1-3/4	30 – 47	
UNIBOARD www.uniboard.com • (800) 263-5240 Sayabec, Quebec	Uniboard PB, NU Green® zero	Softwood, Hardwood	FSC	•	•	•	•	•	•	•	•	•	•	C DC LD LP M MR	8 x 114, 10 x Continuous	1/4 – 1-3/4	36 – 43	
Val-d'Or, Quebec	Uniboard PB, NU Green® 2	Softwood, Hardwood	FSC	•	•	•	•	•	•	•	•	•	•	LD LP M	8 x 20 (10 multi-platen)	3/8 – 1-1/8	36 – 43	
WEBB FURNITURE ENTERPRISES, INC. www.webbfurn.com • (276) 236-6141 Galax, Virginia	Webb Particleboard	Pine		•	•	•	•	•	•	•	•	•	•	C CS DC LB LD	5 x 12	7/16 – 1-1/2	30 – 48	

SPECIAL ITEMS AND TREATMENTS: Base Coat (B), Bullnose Edge (BE), Countertop (C), Concrete Form (CF) Cut to Size (CS), Door Core (DC), Door Stiles and Rails (SR), Edge Fill (EF), Edge Tape (ET), Fill (F), Fire Retardant (FR), Flush Door Skins (FD), Foil (FO), High Density (HD), Hot Melt Wax (H), Laminate Flooring Substrate (LF), Laminated Products (LP), Lockblocks (LB), Low Density (LD), Melamine (M), Mende (MN), Moisture Resistant (MR), Moulding (MO), Moulded Door Skins (MDS), Paint (P), Paper (PA), Perforated (PE), Prefinished (PF), Print (PR), Shelving (S), Smooth Siding (SS), Stair Tread (ST), Textured Siding (TS), Topcoat (T), Tongue and Groove (TG), Turning and Moulding (TM), Vinyl (V), Wood Veneer (W)

* Panel products manufactured with No Added Urea-Formaldehyde (NAUF) resins may be eligible for low-emitting materials credit under USGBC's LEED rating systems. Check with the manufacturer to confirm the current eligibility of specific products.

** Manufacturers approved by the California Air Resources Board (CARB) to produce composite wood products that meet the no-added formaldehyde (NAF) and/or ultra-low emitting formaldehyde (ULEF) requirements of CARB's ATCM 93120 (2008). See CompositePanel.org for the most current list of CARB-approved manufacturers.

SALES INFORMATION 2013

Information about company products offered by category can be found on pages 76-89.

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- PARTICLEBOARD MANUFACTURER

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- COATING MANUFACTURER

AMERICAN ADHESIVE COATINGS LLC

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- COATER
- COATING MANUFACTURER

AMERICAN LAMINATES, INCORPORATED

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- LAMINATOR

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Swedesboro, NJ 08085
(610) 944-1413 Fax (219) 324-1542
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www.laminatefinder.com

- OVERLAY MANUFACTURER

ARCLIN

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Roswell, GA 30076
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www.arclin.com

- OVERLAY MANUFACTURER

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- PARTICLEBOARD MANUFACTURER

CLARION BOARDS, INC.

143 Fiberboard Road
Shippensburg, Pennsylvania 16254
(800) 373-4383 Fax (814) 226-7586
Boards.Sales@clarionindustries.com
www.clarionindustries.com

- MDF MANUFACTURER

CLOSETMAID COMPANIES

650 SW 27th Avenue
Ocala, Florida
(352)401-6000
www.closetmaid.com

- COATER

COLLINS PRODUCTS, LLC

6410 Highway 66
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www.collinsco.com

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- LAMINATOR
- COATER

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- MDF MANUFACTURER

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- OVERLAY MANUFACTURER

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- PARTICLEBOARD MANUFACTURER
- LAMINATOR

FLAKEBOARD

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- COATER

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Information about company products offered by category can be found on pages 76-89.

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